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Design Principles of Metal-Cutting Machine Tools discusses the fundamentals aspects of machine tool design. The book covers the design consideration of metal-cutting machine, such as static and dynamic stiffness, operational speeds, gearboxes, manual, and automatic control.

**Design Principles of Metal-Cutting Machine Tools**

13-52 MACHINING PROCESSES AND MACHINE TOOLS The recommended cutting speed for a high-speed steel tool is generally the one which produces a 60- to 120-min tool life.

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